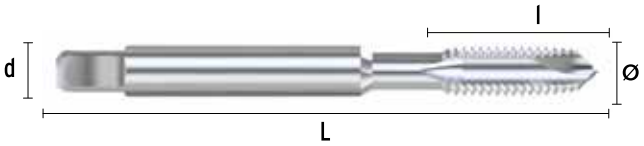
2248 HSS ISO 529

M DIN 13 | Form. B "Gun" | Tol. 6H | 3XD

P				M		K			N				S		H		
<800	<1.000	<1.200	<1.400	<950	<1.200	<500	<800	<1.400	Al	Cu	Mg/Zn	Plastic	Ni	Ti	50 HRC	55 HRC	60 HRC
● 5-20							○ 5-15		○ 10-15	● 5-15		○ 10-15					

Vc (m/min). ● Optima / Optimun ○ Alternativo / Alternative



ø	P	L mm	l mm	⊠ mm	d mm
M3,0	0,50	48	11	2,50	3,2
M4,0	0,70	53	13	3,15	4,0
M5,0	0,80	58	16	4,00	5,0
M6,0	1,00	66	19	5,00	6,3
M8,0	1,25	72	22	6,30	8,0
M10,0	1,50	80	24	8,00	10,0
M12,0	1,75	89	29	7,10	10,2
M14,0	2,00	95	30	9,00	11,2

ø	P	L mm	l mm	⊠ mm	d mm
M16,0	2,00	102	32	10,00	12,5
M18,0	2,50	110	37	11,20	14,0
M20,0	2,50	112	37	11,20	14,0
M22,0	2,50	118	38	12,50	16,0
M24,0	3,00	130	45	14,00	18,0
M27,0	3,00	135	45	16,00	20,0
M30,0	3,50	138	48	16,00	20,0

P Aceros / Aciers / Steels / Stähle
M Aceros Inox / Aciers Inox / Stainless Steels / Edelstahl
K Fundicion / Fonte / Cast Iron / Gusseisen
N Metales no ferrosos / Métal non Ferraux / Non Ferrous metals / NE-Metalle
S Titanio y Superaleaciones / Titanium et Supealliages / Titanium and Superalloys / Titan und Superlegierungen
H Materiales Duros / Materiels Durs / Hard materials / Hartmaterialien