2250 HSSE DIN 371

M DIN13 | Form. B "Gun" | Tol. 6H | 3XD | R | VAP

P				M		K			N				S		H		
<800	<1.000	<1.200	<1.400	<950	<1.200	<500	<800	<1.400	Al	Cu	Mg/Zn	Plastic	Ni	Ti	50 HRC	55 HRC	60 HRC
● 10-25	○ 10-15			○ 5-10	○ 5-8		○ 10-15		○ 10-15	● 10-20		○ 10-15					

Vc (m/min). ● Optima / Optimun ○ Alternativo / Alternative

MICRO FINISH THREADING TECHNOLOGY



ø	P	L mm	l mm	⊠ mm	d mm
M2,0	0,40	45	10	2,10	2,8
M2,5	0,45	50	9	2,10	2,8
M3,0	0,50	56	10	2,70	3,5
M3,5	0,60	56	12	3,00	4,0
M4,0	0,70	63	12	3,40	4,5

ø	P	L mm	l mm	⊠ mm	d mm
M5,0	0,80	70	14	4,90	6,0
M6,0	1,00	80	18	4,90	6,0
M8,0	1,25	90	20	6,20	8,0
M10,0	1,50	100	20	8,00	10,0

CMI ÉQUIPEMENT

P Aceros / Aciers / Steels / Stähle
M Aceros Inox / Aciers Inox / Stainless Steels / Edelstahl
K Fundicion / Fonte / Cast Iron / Gusseisen
N Metales no ferrosos / Métal non Ferraux / Non Ferrous metals / NE-Metalle
S Titanio y Superaleaciones / Titanium et Supealliages / Titanium and Superalloys / Titan und Superlegierungen
H Materiales Duros / Materiels Durs / Hard materials / Hartmaterialien