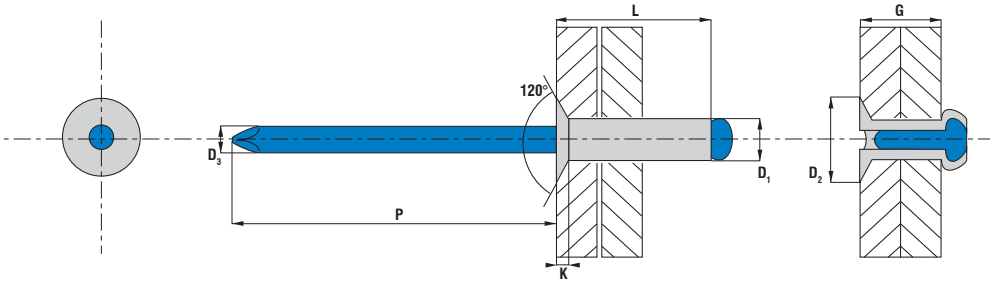
# ASK OPEN TYPE 2.4/3.0/3.2



ASK2.4-3.2FICHE

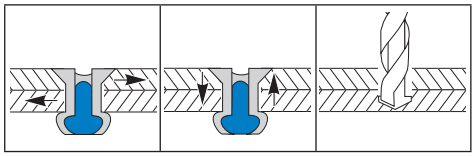
For installation information please refer to the tooling overview and manuals on our website www.scell-it.com
Pour les conditions de pose, merci de vous référer à la description de l'outil et aux manuels disponibles sur notre site web.
Angaben zur Verarbeitung entnehmen Sie bitte der Geräteübersicht und den Betriebsanleitungen auf unserer Website.
Pro informace ohledně montáže navštivte naše webové stránky nebo nahlédněte do manuálu k nářadí.

| ENGLISH | FRANÇAIS | DEUTSCH | CZECH |
|---|---|---|---|
| Mandrel : Steel | Tige : Acier | Dorn : Stahl | trn : Ocel |
| Body : Aluminium | Corps : Aluminium | Körper : Aluminium | dřík : Hliník |
| Countersunk head | Tête fraisée à 120° | Senkkopf | zapuštěná hlava |




RoHS
Cr VI Free

| PART NO/REF | $D_1$ | L | $D_2$ | K | $D_3$ | P | G |
|---|---|---|---|---|---|---|---|
| | Ø (mm) | (mm) +1.0 / -0.2 | Ø (mm) | (mm) | Ø (mm) | mini (mm) | min-max (mm) |
| ASK2406 | 2.4 +0.08 / -0.10 | 6.0 | 4.5 -0.4 / +0.0 | 0.60 -0.2 / +0.2 | 1.40 | 25 | 1.5-4.0 |
| ASK2408 | | 8.0 | | | | | 4.0-6.0 |
| ASK2410 | | 10.0 | | | | | 6.0-8.0 |
| ASK3006 | 3.0 +0.08 / -0.10 | 6.0 | 6.0 -0.4 / +0.0 | 0.90 -0.2 / +0.2 | 1.78 | 27 | 1.5-3.5 |
| ASK3008 | | 8.0 | | | | | 3.5-5.5 |
| ASK3010 | | 10.0 | | | | | 5.5-7.0 |
| ASK3012 | | 12.0 | | | | | 7.0-9.0 |
| ASK3206 | 3.2 +0.08 / -0.10 | 6.0 | 6.0 -0.4 / +0.0 | 0.90 -0.2 / +0.2 | 1.78 | 27 | 1.5-3.5 |
| ASK3208 | | 8.0 | | | | | 3.5-5.0 |
| ASK3210 | | 10.0 | | | | | 5.0-7.0 |
| ASK3212 | | 12.0 | | | | | 7.0-9.0 |
| ASK3214 | | 14.0 | | | | | 9.0-10.5 |
| ASK3216 | | 16.0 | | | | | 10.5-13.0 |



| $D_1$ (mm) | (N) | (N) | Ø (mm) |
|---|---|---|---|
| 2.4 | 314 | 353 | 2.5 |
| 3.0 | 620 | 810 | 3.1 |
| 3.2 | 760 | 980 | 3.3 |

UNIT PLANT CERTIFICATES
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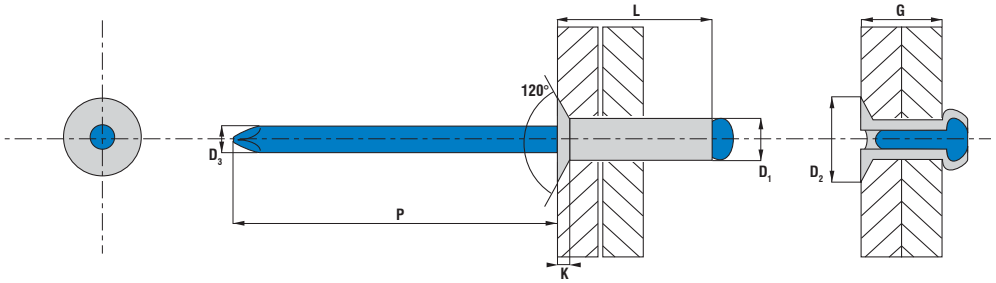
# ASK OPEN TYPE 4.0/4.8



ASK4.0-4.8FICHE

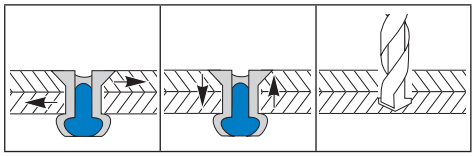
For installation information please refer to the tooling overview and manuals on our website www.scell-it.com
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| ENGLISH | FRANÇAIS | DEUTSCH | CZECH |
|---|---|---|---|
| Mandrel : Steel | Tige : Acier | Dorn : Stahl | trn : Ocel |
| Body : Aluminium | Corps : Aluminium | Körper : Aluminium | dřík : Hliník |
| Countersunk head | Tête fraisée à 120° | Senkkopf | zapuštěná hlava |




RoHS
Cr VI Free

| PART NO/REF | $D_1$ | L | $D_2$ | K | $D_3$ | P | G |
|---|---|---|---|---|---|---|---|
| | Ø (mm) | (mm) +1.0 / -0.2 | Ø (mm) | (mm) | Ø (mm) | mini (mm) | min-max (mm) |
| ASK4006 | 4.0 +0.08 / -0.15 | 6.0 | 7.5 -0.5 / +0.0 | 1.00 -0.2 / +0.2 | 2.10 | 27 | 1.5-3.0 |
| ASK4008 | | 8.0 | | | | | 3.0-5.0 |
| ASK4010 | | 10.0 | | | | | 5.0-6.5 |
| ASK4012 | | 12.0 | | | | | 6.5-8.5 |
| ASK4016 | | 16.0 | | | | | 10.5-12.5 |
| ASK4018 | | 18.0 | | | | | 12.5-14.5 |
| ASK4020 | | 20.0 | | | | | 14.5-16.5 |
| ASK4808 | 4.8 +0.08 / -0.15 | 8.0 | 9.0 -0.5 / +0.0 | 1.20 -0.2 / +0.2 | 2.70 | 27 | 2.0-4.5 |
| ASK4810 | | 10.0 | | | | | 4.5-6.0 |
| ASK4812 | | 12.0 | | | | | 6.0-8.0 |
| ASK4814 | | 14.0 | | | | | 8.0-10.0 |
| ASK4816 | | 16.0 | | | | | 10.0-12.0 |
| ASK4818 | | 18.0 | | | | | 12.0-14.0 |
| ASK4820 | | 20.0 | | | | | 14.0-16.0 |
| ASK4825 | | 25.0 | | | | | 16.0-21.0 |
| ASK4830 | | 30.0 | | | | | 21.0-25.0 |
| ASK4835 | | 35.0 | | | | | 25.0-30.0 |



| $D_1$ (mm) | (N) | (N) | Ø (mm) |
|---|---|---|---|
| 4.0 | 1 080 | 1 580 | 4.1 |
| 4.8 | 1 580 | 2 230 | 4.9 |

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