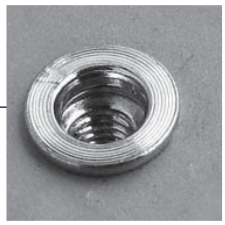
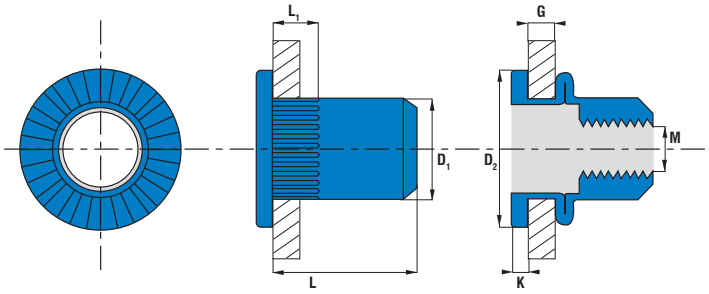
TCD OPEN TYPE



TCD_FICHE TECHNIQUE_V2

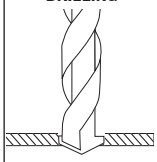
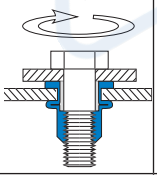
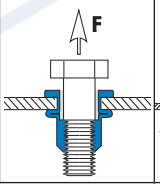
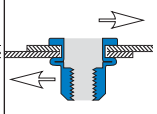
For installation information please refer to the tooling overview and manuals on our website www.scell-it.com
Pour les conditions de pose, merci de vous référer à la description de l'outil et aux manuels disponibles sur notre site web.
Angaben zur Verarbeitung entnehmen Sie bitte der Geräteübersicht und den Betriebsanleitungen auf unserer Website.
Pro informace ohledně montáže navštivte naše webové stránky nebo nahlédněte do manuálu k nářadí.

ENGLISH	FRANÇAIS	DEUTSCH	CZECH
Insert / Knurled	Ecrou / Cranté	Einnietmutter / Gerillt	nýtovací matice / s rýhovaným dříkem
Cylindrical head	Tête plate	Flachrundkopf	plochá hlava
Steel + zinc plated	Acier zingué	Stahl	ocel



RoHS
Cr III Free

PART NO/REF	M	D_1	D_2	K	L	L_1	G
	Ø (mm)	-0.12/+0.0 (mm)	-0.5/+0.0 (mm)	-0.1/+0.1 (mm)	-0.2/+0.2 (mm)	(mm)	min-max (mm)
TCD0330	M3	4.9	7.0	0.9	10.0	4.5	0.5-3.0
TCD0430	M4	5.9	9.0	1.0	10.0	4.5	0.3-3.0
TCD0440					11.5	6.5	3.1-4.0
TCD0530	M5	6.9	10.0	1.0	12.0	5.0	0.3-3.0
TCD0540					15.0	7.0	3.1-4.0
TCD0630	M6	8.9	13.0	1.5	11.7	6.5	0.5-3.0
TCD0645					16.0	8.5	3.1-4.5
TCD0830	M8	10.9	16.0	1.5	16.0	7.0	0.5-3.0
TCD0855					18.5	9.5	3.1-5.5
TCD1030	M10	12.9	19.0	2.0	17.0	8.0	0.5-3.0
TCD1060					22.0	11.0	3.1-6.0
TCD1240	M12	15.9	23.0	2.0	23.0	10.0	1.0-4.0

	DRILLING	RECOMMENDED MAX TORQUE	PULL-OUT	SHEAR
				
M (mm)	**(mm)**	**(Nm)**	**(N)**	**(N)**
M3	5.0	3.0	4 000	990
M4	6.0	4.5	5 000	1 700
M5	7.0	5.4	11 300	2 800
M6	9.0	19.8	18 000	3 500
M8	11.0	29.0	28 000	4 500
M10	13.0	32.0	29 000	5 000
M12	16.0	43.7	48 000	6 800

UNIT PLANT CERTIFICATES

ISO 9001:2000
ISO 14001
TS 16949

Scell-it®
Engineering & Development

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Your local Scell-it representative is at your disposal should you need to confirm latest information.